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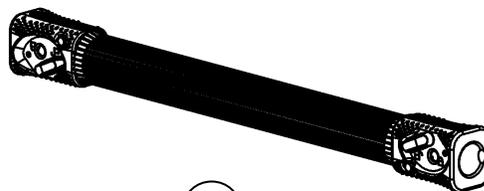
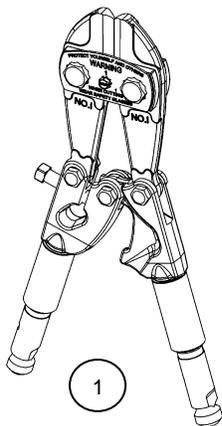
TACTICAL BOLT CUTTER (TBC) KIT

22-000900T

INSTRUCTIONS

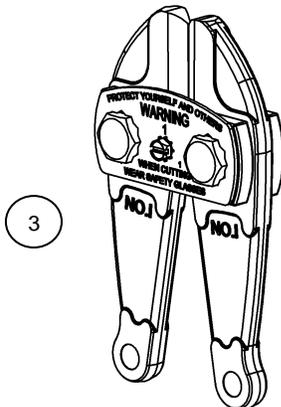
KIT COMPONENTS:

1. Tactical Bolt Cutter, 22-000922T: Industrial grade cutter for use on locks, bolts, cable, bars, chain, strapping steel, wire, fence, etc. Component weight, 4.8 lbs. (2.2 kg).
2. Lock-Bar, PN 22-000960T: This component serves as the handle for the bolt cutter; two are included and can be used with all Tactical Response Kit (TRK) heads. Component weight, 2.3 lbs. (1 kg).



OPTIONAL KIT COMPONENTS:

3. Replacement Cutter Head, PN 22-000926T: Use for repair of 22-000922 when jaws become worn or damaged Component weight, 2.0 lbs. (.9 kg).



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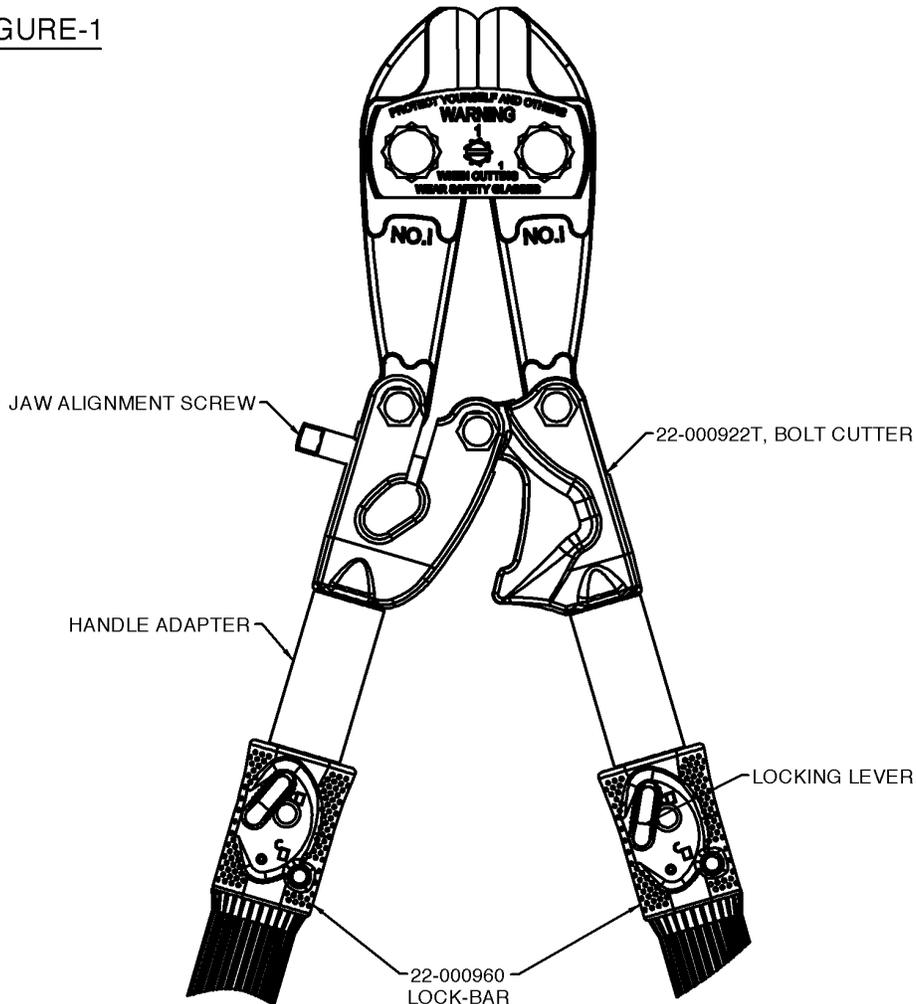
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HANDLE INSTALLATION / REMOVAL:

1. Orientate the bolt cutter (PN 22-000922T) so that the jaw alignment screw is facing left, see Figure-1.

FIGURE-1



2. With the locking lever in the “unlocked” (☐) position and facing down; install lock-bar (PN 22-000960T) onto the handle adapter until it comes to a stop, see Figure-2. Note: In this position the lock-bar will stop just below the red stripe on the handle adapter; when the red stripe is visible, the handle cannot be locked.
3. Rotate lock-bar 180 degrees so that the locking lever is facing up and slide the lock-bar up over the red stripe until it stops, see Figure-2.
4. Rotate the locking lever into the “locked” (⊞) position, see Figure-2.
5. Repeat steps 1-4 for the second lock-bar handle.
6. To remove lock-bar handles, reverse steps 4-2.

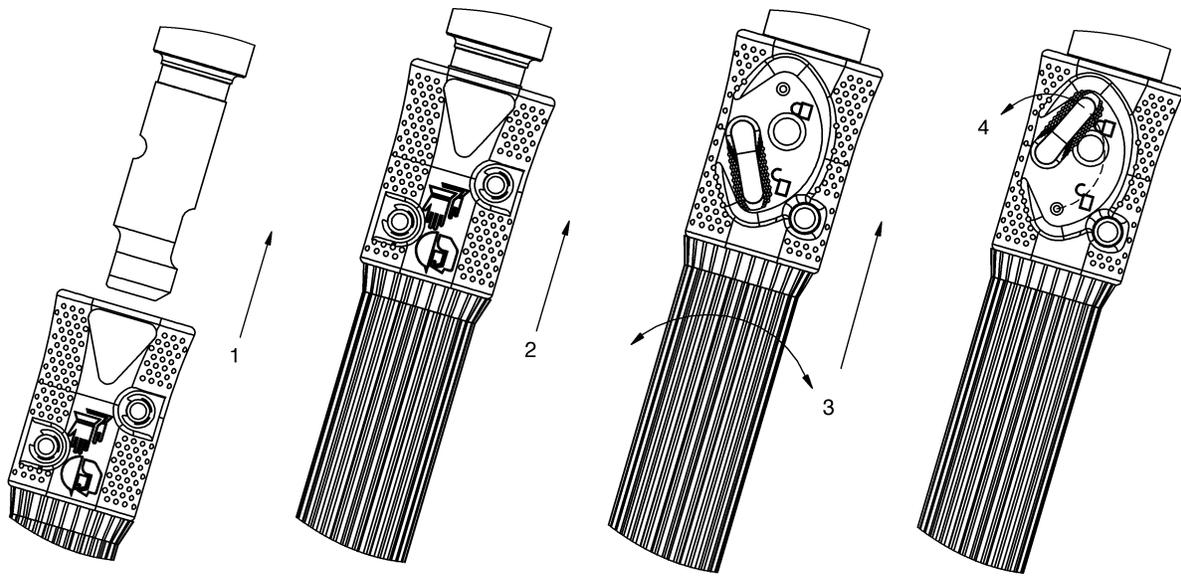
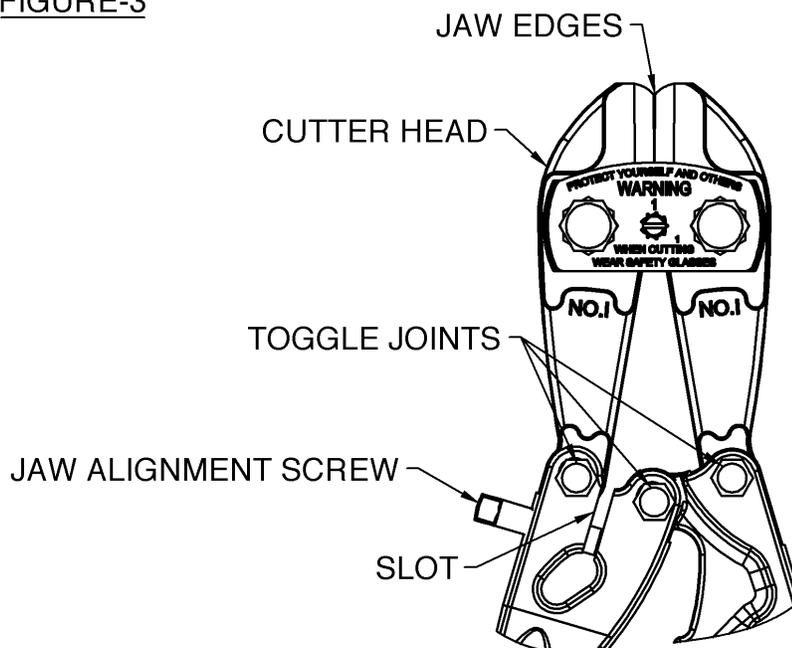


FIGURE-2

JAW ALIGNMENT:

1. The alignment screw is located on the cutter body, just below the toggle joints, see Figure-3.
2. If jaw edges are more than 1/64" (.4mm) apart with the handles closed, tighten the alignment screw, this brings the cutting edges together.
3. If jaw edges are too close together with the handles apart, loosen the alignment screw until it disappears from the slot in the cutter, see Figure-3.
4. Make a cut with the tool in this position (cut will force the slot inward).
5. Try to close the handles. If they do not close completely and jaw edges are 1/64" (.4mm) apart, tighten the alignment screw to meet the body on the far side of the slot.
6. If the jaws are too far apart with handles closed after making cut with alignment screw backed off, tighten the alignment screw as explained above.
7. Oil all joints with a general purpose lubricant and keep free of debris.

FIGURE-3



JAW SHARPENING:

1. Remove nicks in cutter jaws by filing straight across cutting edges.
2. Jaws have equal bevels, file equally from each bevel, and keep file flat against bevel.
3. Jaws should not be razor sharp.
4. Approximately 1/64" (.4mm) should remain flat to form strong, durable edge.
5. Finish by running a flat file over inner jaw surface to remove burrs.
6. Align jaws according to the procedure above.

REPLACING CUTTER HEAD:

1. Order Paratech replacement cutter head PN 22-000926T.
2. Remove the toggle joint hardware holding the cutter head in place, see Figure-3.
3. For maximum tool life, upon replacement of the cutter head, also replace the nuts and bolts which connect the cutter head.
4. Remove and discard used cutter head.
5. Install new cutter head and hardware; note the orientation of the cutter head with respect to the alignment screw.

TBC LIMITED WARRANTY

Each TBC or components thereof, manufactured by Paratech Incorporated, has been thoroughly inspected and properly adjusted before shipment to insure the highest quality and the greatest possible reliability.

*Paratech Incorporated (hereinafter referred to as "Seller") hereby warrants the TBC or components thereof to the original retail buyer only against defects in material and workmanship under normal use and service for a period of one year from the date of purchase. This warranty shall constitute the sole warranty of the Seller with respect to the TBC or components thereof. **THE SELLER HEREBY DISCLAIMS AND EXCLUDES ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** The Seller neither assumes nor authorizes any other person to assume for it any other obligations or liabilities in connection with the sale or use of this product.*

Should there be any defects in the material or workmanship of the TBC, buyer should return the defective product to the factory for inspection with shipping prepaid within one year from the date of purchase. If inspection shows that the TBC or a components thereof is defective and that such defects were not caused by negligence, misuse, accident or unauthorized service, the product sold hereunder will be repaired or replaced at the option of the Seller, without charge, FOB at the factory, Frankfort, Illinois.

THIS REMEDY SHALL BE THE EXCLUSIVE REMEDY FOR BREACH OF WARRANTY WITH RESPECT TO THE TBC OR COMPONENTS THEREOF. THE SELLER SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM ANY BREACH OF WARRANTY WITH RESPECT TO THE TBC AND COMPONENTS THEREOF FROM ANY DELAY IN THE PERFORMANCE OF THE REMEDY HEREUNDER.

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